

# Service Bulletin

Date: September 2003

Bulletin No: 18 002 03 (059), 18 001 03 (029) Revised

## BMW Motorrad USA

**Subject:** Muffler slipping off mounting bracket: F 650 CS

**Revision:** To allow for the warranty processing of this repair, Work Package #1 has been established under Defect Code: 00 18 06 00 00.

**Details:** The muffler mounted to the F 650 CS model may slip off the silent block mounting bracket. In a worst case scenario, the muffler may scrape against the rear tire.

Operating Manager

Sales Department

Accessory Department

Parts Department

Service Department

Ref: 18-28/2003



**Production Solution:** The muffler is secured to the mounting location through the use of a large washer together with a longer screw.

**Aftersales Solution:** Retrofit the new screw connection components to any F 650 CS within the following VIN range: **VIN ZH 15000 - ZH 16167.**

**Revision - Warranty Processing:** Enter a **campaign claim** choosing Work Package #1 to claim for this repair:

**Defect Code:** 00 18 06 00 00

**Description:** F 650 CS Muffler slips from mounting point.

**Flat Rate Code:** 00 60 605

**Description:** Install mounting hardware.

**FRU:** 1 FRU

**Part Description** Screw M10x40

**Number:** 07 12 9 903 799

**Qty:** 1

**Part Description:** Washer 25x10x1.5

**Number:** 18 12 7 678 773

**Qty:** 1

**Tightening Torque:** 41 Nm

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